## Sis

## Digital Advanced Sensors

Sensing Control Leading I Sensor Specialized Company

## Digital Protractor

## DIGIANGLE-1D/2D

Digital protractor for measuring inclination, displacement, movement and horizontality or verticality.

High precise MEMS inclinometer High strength aluminum housing and optional handle

Low-power LCD display and automatic power saving USB-rechargeable Li-ion

# Digital Protractor 

Digital protractor (angular indicator) DIGIANGLE-1D/2D is high precise inclinometer to measure inclination, displacement and movement of buildings and structures. DIGIANGLE-1D/2D is applicable for measuring any kind of horizontality, verticality or precise angular measurement.


- General Specifications

| Item | Specification |
| :---: | :---: |
| Measuring Range | $\pm 30^{\circ}(\mathrm{deg})$ |
| Resolution | $0.001^{\circ}(\mathrm{deg})$ |
| Display Precision | $0.1^{\circ} \sim 0.001^{\circ}(\mathrm{deg}) / 0.1 \mathrm{~mm}$ |
| Non-Linearity | $0.1 \% \mathrm{FS}$ |
| Battery | $3.7 \mathrm{~V} 500 \mathrm{mAh}(\mathrm{Li}-\mathrm{ion})$ |
| Battery Duration | 150 hours |
| Communication <br> output | USB to RS232 <br> (Default 115.200$)$ |
| Recharger | USB 5 V 500 mA |
| Operating Temp. | $0^{\circ} \mathrm{C} \sim+65^{\circ} \mathrm{C}$ |
| Dimensions | $\mathrm{W} 110 \times \mathrm{D} 32 \times \mathrm{H} 80 \mathrm{~mm}$ |
| Weight | 430 g |

## - Data Descriptions

- Convert from degree to length displacement

$$
\text { Displacement }(\mathrm{mm})=\mathrm{L} \cdot \sin \theta
$$

$\mathrm{L}=1,000 \mathrm{~mm}$ (fixed)
$\theta=$ measured angular degree
※ For convenience, standard length on DIGIALGNE-1D is fixed as $1,000 \mathrm{~mm}$.


## - General Specifications



1) Press $\square$ button long to power on and off. Push it short to hold and unhold current value. During the value is halt, HOLD message is appeared on the display.
2) You can turn the screen lighting (backlight) on and off by press the $\nabla$ button. If you press long(about 2 seconds), it switches to the user change menu screen.
3) If you press the $\triangle$ button, the $A B S$ display will be canceled on the screen, and you can set the current position as the origin (user reference angle). When pressed again, ABS appears on the screen and returns to the factory default origin (absolute value).
4) $X$-axis measurement angle and length. (Length $=1000 \times \sin \theta)$
5) Y-axis measurement angle and length. (not for 1D)
6) Measured degree is below 0.3 deg, Fine Tuning message is appeared.
7) Shows battery status. C mark is appeared during recharging.

## - Measurements

Measuring inclination, displacement and movement by DIGIANGLE-1D as following :

1) $A B S$ (Absolute Value, with $A B S$ marker) Measuring from zero-position of factory value.
2) None-ABS (without ABS marker) Measuring from zero-position by zero-set. For convenience, set initial value as zero-position in long-term measurement place.
3) Check-Sum

Check-sum is necessary at measuring displacement or movement in geotechnical engineering. Once measure A0 direction, measure A180 direction again and take the difference from two measurements.


AO


A180

## - Measurements

Format : DIGIANGLE-(1)-(2)

(1) \begin{tabular}{c|c|c}
\hline \multirow{2}{*}{ Axis } \& 1D \& 1 axis <br>
\hline \& 2D \& 2 axis <br>

\hline \multirow{3}{*}{| Direction |
| :---: |
| (SET) |} \& W-SET \& <br>

\cline { 2 - 3 } \& \& <br>
\hline
\end{tabular}

※ Circular plate attached to the measurement site is not an item handled by our company

## - Recharging

Recharge DIGIANGLE through the USB port on the rear by connecting USB-A to A cable (provided basically) to PC or USB recharger.

## Accessories

- Leather pouch with shoulder strap
- USB-A to A cable (2.0m)


## - Notes

1) MEMS based inclinometer (tilt sensor) measures tilt (degree) by gravity. Check sensing directions before use.
2) Check battery status before
3) Color of the aluminum housing can be changed without prior notice. (unrelated to performance or quality)
4) 12 months warranty is provided after released. Warranty provided only in case of using for designed purpose correctly.
※ Specifications, design and components can be changed without prior notice to improve its performances.
